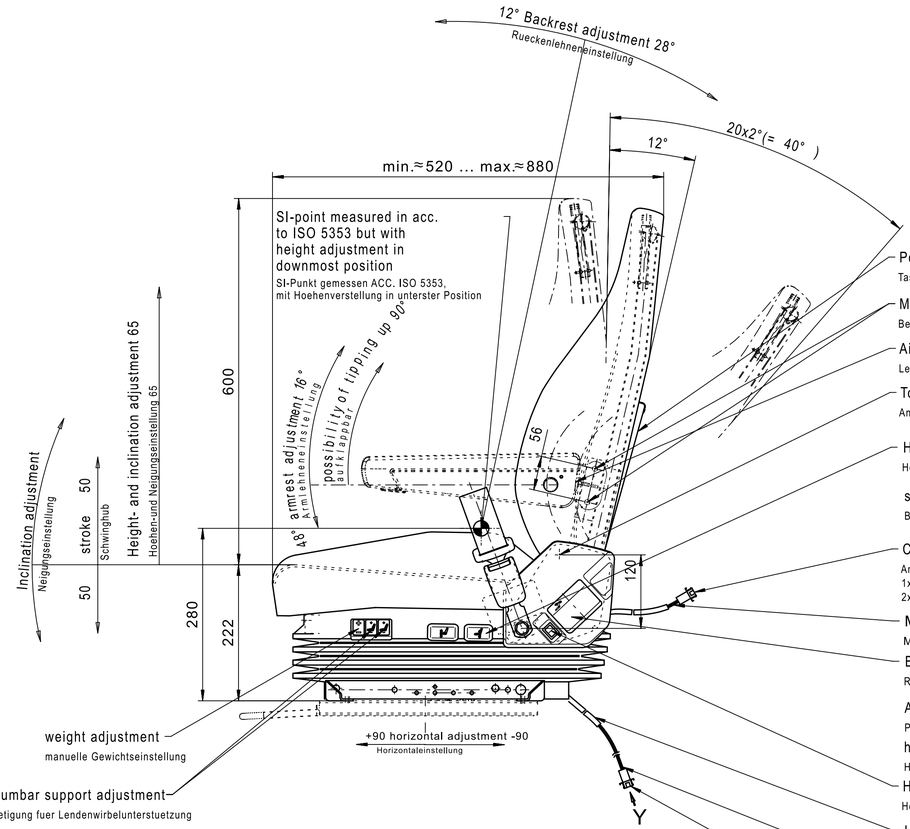
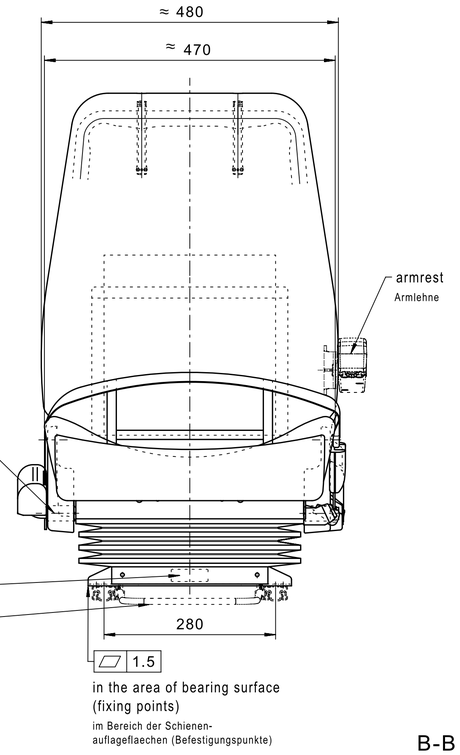
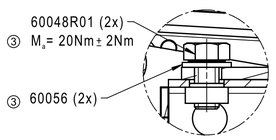
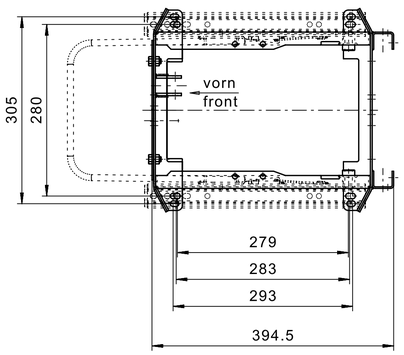
	last rev.	quant.	field	change.-no.	description of change	date	name	check.
①	1	1	A13	08.0013	05803-03/-04 was 05803-01/02 (not visible)	2008-06-10	Gayer	Uhl.
	2	1	J3	12.0004	replaced seatframe 05845-01 by 011379-01	2012-03-23	Blattgerste	Uhl.
	3	2	H1	12.0593	60048 with 60019 replaced by 60048R01 with 60056(2x)	2012-11-21	Blattgerste	Reck.
	4	-	-	15.0707	44436 (1x), 44713 (1x), 46097-01(1x) and 317503-01(1x) add.in BOM	2016-04-21	Eppinger	Bred.
	5	2	J/L8	17.0194	slides 926121-05 added for 89005-01/-11	2017-06-21	Gayer	Uhl.



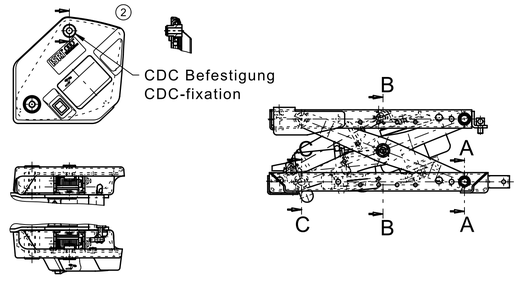


1:1
Befestigung Sitzrahmen-Teilsystem
fastening seatframe-subsystem

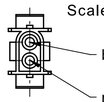




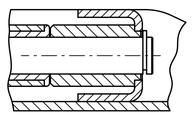
Deatil Sitzrahmen -mit CDC Befestigung-
seat frame detail -with CDC-fixation-



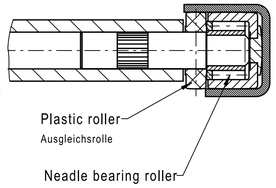
Y 1:1
Scale 1:1



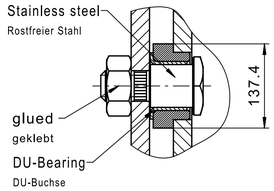
A-A 1:1



C-C 1:1



B-B 1:1



backrest Rueckenrahmen	logo Stickbgo in Rueckenteil	Armrest Armlehne	slide rails Schienen	heating elements Heizelemente	automatic belt Automatik-Gurt	Spiegel	Boden	Bezug	part-no.	DI	date	name	check
lang	---	---	⑤ 926121-05	111319-01/111320-01	24V	---	TS02-1577	TU02-0641	89005-11	00	2017-04-05	Zajaczek	Uhl
kurz	---	---	926121-05	111319-02/111320-02	12V	26551	KL01-0017	KG01-0015	89005-10	02	2007-06-13	Toews N.	TAng
lang	---	---	926121-05	111319-02/111320-02	12V	26551	KL01-0017	KG01-0015	89005-09	02	2007-06-13	Toews N.	TAng
kurz	---	---	926121-05	111319-01/111320-01	24V	26551	KL01-0017	KG01-0015	89005-08	02	2007-06-13	Toews N.	TAng
lang	---	---	926121-05	111319-01/111320-01	24V	26551	KL01-0017	KG01-0015	89005-07	02	2007-06-13	Toews N.	TAng
kurz	---	---	926121-05	111319-02/111320-02	12V	26551	TS02-1577	TU02-0641	89005-06	02	2007-06-13	Toews N.	TAng
kurz	---	---	926121-05	111319-01/111320-01	24V	26551	TS02-1577	TU02-0641	89005-05	02	2007-06-13	Toews N.	TAng
lang	---	---	926121-05	111319-02/111320-02	12V	26551	TS02-1577	TU02-0641	89005-04	02	2007-06-13	Toews N.	TAng
lang	X	---	---	111319-01/111320-01	24V	26551	TS02-1577	TU02-0641	89005-03	02	2007-06-13	Toews N.	TAng
lang	---	921815-04	926121-05	111319-01/111320-01	24V	26551	TS02-1577	TU02-0641	89005-02	02	2007-06-13	Toews N.	TAng
lang	---	---	⑤ 926121-05	111319-01/111320-01	24V	26551	TS02-1577	TU02-0641	89005-01	02	2002-10-24	Reckefuss	Uhl

Colour of levers yellow
Farbe der Betaetigungselemente HKS6

FOR MISSING DIMENSIONS AND SPECIFICATIONS SEE 3D CAD DATA

volume/unit cm³ | material | application
general tolerances
other standards
surface finish
supplier requirements R E TL
tolerancing acc. DIN ISO 8015 / shape & position
tolerancing acc. DIN EN ISO 1101 & DIN ISO 5459

ISRINGHAUSEN ISRI®

	date	name
drawn	2007-06-06	toewsn
checked	2008-04-16	angenendt
standard	2008-04-17	frewert
approved	2008-04-16	angenendt

dimension unit: MM
ZD:
scale 1:5 | size A1
sheet 1 of 1 | proj.-no. 100063 | status F
substitute for 89005
from 2003-03-25

title
ISRI 6500KM/348
ISRI 6500KM/348

drawing-no.
89005

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